Vickers®

Pressure Relief

Pressure Relief Valves



Remote Controls, Relief and Sequence Valves, and Single and Multiple Pressure Solenoid and Air Operated Relief Valves



Remote Controls

Small, easily installed remote pressure control valves make it possible to control a balanced piston pressure relief valve from a more convenient location.

Relief and Sequence Valves

Pressure relief valves mount between the pump and valve system to protect against overloads. A suitable pilot valve may be used to "vent" the balanced piston relief valve when the system does not require power. This venting unloads the pump through the relief valve at low pressure, avoiding energy waste and reducing operating costs. A sensitive adjustment mechanism allows the setting of the pressure in fine increments over a wide range — up to the maximum rating of the valve.

Stepped relief valves at the control console or other remote location, and elimination of separately mounted hydraulic remote controls and related connecting piping, result in lower installed cost. The valves are available with SAE straight threads, NPT threads, or interfaces for manifold or subplate mounting to provide no-leak connections.

Single and Multiple Pressure Solenoid and Air Operated Valves

These balanced piston type valves are used in applications needing an electrically or pneumatically controlled adjustable pressure relief or regulating valve to limit the pressure in a hydraulic circuit to the desired maximum.

Table of Contents

Series CGE-02/06/10 Remote/Electrically Modulated Controls 3
Series CGR-02 Remote Controls
Series C-175 Remote Control/Relief Valves
Series CG-03 Relief Valves
Series C*-03/06/10 Relief/Sequence Valves
Series CG-06/10 Relief/Sequence Valves
Series CGAM-06/10 Adapter Mounting Plates
Series C*5-03/06/10 Pilot Operated Relief Valves
Series C*19-06/10 Air Operated Relief Valves
Series C*-06/10-DG Bi/Tri-Pressure Relief Valves
Series C*-06/10-DG-M-M Bi/Tri-Pressure Relief Valves
Application Data

Series Model CGE-02/06/10 Remote/Electrically Modulated Controls

Model Code



1 Model Series

CGE - Relief valve, manifold or subplate mounted, remote electrically modulated

2 Valve Size

- 02 NFPA-DO3 (ISO-4401-03) interface (For CGE-06 & -10 3000 psi pressure
- **06** 60 series (3/4" nominal size)
- **10** 100 series (1-1/4" nominal size)

General Information

The CGE-02 valve provides the capability to modulate system pressure when connected to a relief or reducing valve or regulating the pressure setting of a pressure compensator variable displacement pump.

The CGE-06/10 provides the capability to modulate system pressure using a remote electrical controller. The pressure setting of the valve is approximately proportional to input current; increasing current provides increasing pressure.

Manual Operation

A manual override adjustment of the CGE-06/10 operates over the full pressure range and should be set just above the maximum pressure to be controlled electrically. For example, the override should be set at 2200 psi when maximum electrically controlled pressure is 2000 psi.

The override adjustment can also be used for complete manual operation of the valve during set up and troubleshooting by isolating the pilot head section from the manual override section. This is done by removing an access plug and reversing a button in the pilot section (see fig. 1).

Minimum Pressure Specifications (Zero Current)

Model	FI	ow	Minimum Pressure		
	L/min	USgpm	bar	PSI	
CGE-06-1-2*			5.2	75	
CGE-06-3*-2*	76	20	10.4	150	
CGE-06-3V-2*			20.7	300	
CGE-10-1-2*			5.2	75	
CGE-10-3-2*	189	50	10.4	150	
CGE-10-3V-2*			20.7	300	

3 Pressure Rating

- **1** 70 bar (1000 psi)
- 3 210 bar (3000 psi)

4 High Vent Spring

(For CGE-06 & -10 3000 psi pressure models only). Omit if not required.

5 Design Number

Subject to change. Installation dimensions remain as shown for design numbers 20 through 29



Electrical Power Supply

Vickers power supply EMCS-*-30 is recommended for controlling this valve. Figure 2 shows the basic diagram (amplifier switch should be in position 1).



Tank Connection

The tank connection should be piped directly to tank through a surge free line to minimize back pressure. If tank line back pressure exceeds system pressure by 7 bar (100 psi) a malfunction may occur. Any pressure in the tank line is an additive when the valve is controlled by the manually adjusted (non-electrical) head.

Pilot Drain Connection

Drain line must be full size unrestricted and connected directly to reservoir so that it terminates below reservoir fluid level. No other lines are to be connected to this drain line. Pressure in this line (taken at the valve) not to exceed 1 bar (15 psi).

Graphical Symbol



Series Model CGE Remote/Electrically Modulated Controls

Installation Data Filter Screen

The CGE-02 valve contains a filter screen in the pressure port of the valve head (fig. 3) which may require periodic cleaning, depending on system cleanliness.

The CGE-06/10 valves contains a filter screen in the pressure port of the valve head (fig. 3) and an additional screen in the valve body (fig. 4). Both require periodic cleaning depending on system cleanliness.



WARNING

Before breaking a circuit connection, make certain that power is off and

system pressure has been released. Lower all vertical cylinders, discharge accumulators and block any load whose movement could generate pressure. Plug all removed units and cap all lines to prevent the entry of dirt into the system.

Ratings

The CGE Series are rated for a maximum pressure of 210 bar (3000 psi). The table on page 3 lists minimum pressures attainable when the CGE is used with three sizes of system relief valves at various system flows.

Pressure and Flow (see tables on right) Pressure change due to temperature:

The maximum pressure deviation between $26.7^{\circ}C$ ($80^{\circ}F$) and $65.6^{\circ}C$ ($150^{\circ}F$) is 4.8 bar (70 psi).

Hysteresis:

5% of maximum current (without dither-see curves on pages 5–7) 3% of maximum current (with dither) Recommended dither:

10 mA (RMS) at 60 Hz Power required (maximum): 5.75 watts Nominal coil resistance: 18 ohms Current required:

0-500 mA DC (not polarity sensitive)

To remove the filter screen from the valve head (fig. 3), first shut down the machine and remove the access plug, button, spool and screen. Clean screen and reassemble.





To remove the filter screen from the valve body (fig. 4), first shut down the machine and remove the relief valve from the pump. Remove the snap ring and screen. Clean screen and reassemble.



Figure 4

Response Time

For response time, see tables below. Note that response time will increase with increasing flows. Also response time is dependent on the amount of all volume in the pressure side of the circuit; less oil volume under pressure will result in faster response times.

Step input currents of less magnitude will decrease response time proportionally. Decreasing pressure response will be approximately 1/4 of response time values.

Note

Response times shown are typical of those experienced with an average volume of oil under compression. For small volumes of oil under compression (20-40 cubic inches), response times are 60-80 ohms.

Pressure & Flow Ratings

Model	Maximum Pressure bar (psi)	Maximum Flow L/min (USgpm)						
CGE-02-1	70 (1000)	1.9 (0.5)						
CGE-02-3	210 (3000)							
CGE-06-1-2*	70 (1000)	170 (45)						
CGE-06-3*-2*	210 (3000)							
CGE-10-1-2*	70 (1000)	380 (100)						
CGE-10-3*-2*	210 (3000)							

Minimum Controllable Flows

Model	L/min	USgpm
CGE-06-*-2	7.6	2
CGE-10-*-2	11.4	3

Response Time, typical

Model	Step input mA	Flow		Pressur	e Increase	Response Time-ms
		L/min	USgpm	bar	PSI	
CGE-06-1-2*		76	20	5-70	75-1000	250
CGE-06-3*-2*	0-500	70		10-210	150-3000	290
CGE-10-1-2*	0-500	189	50	5-70	75-1000	400
CGE-10-3*-2*		109	50	10-210	150-3000	240

Performance Curves





Performance Curves





Series Model CGE Remote/Electrically Modulated Controls



woder	A	D	C	U	E	Г	G	п	3	n	L	IVI	IN
CGE-06	16,6	24,6	47,8	53,4	106,4	103,1	220,5	244,4	165,0	38,9	158,6	127,0	71,4
	(0.65)	(0.96)	(1.88)	(2.10)	(4.19)	(4.06)	(8.68)	(9.62)	(6.50)	(1.53)	(6.25)	(5.00)	(2.81)
CGE-10	19,8	29,3	63,5	66,8	133,4	109,5	231,7	255,5	170,5	42,9	164,1	138,2	85,9
	(0.78)	(1.15)	(2.50)	(2.63)	(5.25)	(4.31)	(9.12)	(10.06)	(6.71)	(1.69)	(6.46)	(5.44)	(3.38)

Р	P Q R S		т	Wei	ight	
Г	u.	n	3	I	kg	lbs.
35,1 (1.38)	54,1 (2.13)	173,0 (6.81)	192,8 (7.59)	13,3 (0.53)	10	22
46,0 (1.81)	59,6 (2.35)	184,2 (7.25)	204,2 (8.04)	26,9 (1.06)	13	29

Series CGR-02 Remote Controls

Model Code CGR - 02 - C -(F3) **(K)** 30 1 2 3 4 5 6 1 5 Seals 3 Valve Size Adjusting Knob F3 For mineral oil and fire resistant _ $02 - 6,35 \text{ mm} (^{1}/_{4} \text{ in}) \text{ nominal size}$ Optional adjusting knob Κ fluids installed Blank - Omit if not required Blank - Omit if not required 4 Maximum Adjustable Pressure 2 **Model Series B** - 70 bar (1000 psi) 6 Design Number C - Relief valve C - 140 bar (2000 psi) G - Subplate mounted F - 210 bar (3000 psi) R - Remote control same for designs 30 through 39.

General Information

Typical application is as a remote control device for balanced piston type relief valves. The CGR-02 is not intended for use as a relief valve by itself. The valve is normally used to provide adjustment of system pressure from a convenient or remote location.

Pressure Range

The available pressure ranges for this valve are from 4,5 to 70 bar (65 to 1000 psi), from 4,5 to 140 bar (65 to 2000 psi), and from 4,5 to 210 bar (65 to 3000 psi). Therefore, the main system relief valve being controlled by the CGR-02 should be selected according to the maximum pressure required in the system. Check the model code for the main system relief valve.

Subject to change. Installation dimensions

Pressure Adjustment

Pressure can be adjusted by loosening a jam nut and turning an adjustment screw or optional adjustment knob. Turning clockwise increases pressure, and turning counterclockwise decreases pressure. The maximum pressure that can be attained by turning the adjusting screw is set at the factory to the value specified in the model code.

Graphical Symbol



Ratings

The CGR-02 is rated for a maximum pressure of 210 bar (3000 psi). The following table lists minimum pressures attainable when the CGR-02 is used with five sizes of system relief valves at various system flows.

		Flow I/min (USgpm) Through Main System Relief Valve										
	19 (5)	38 (10)	78 (20)	170 (45)	284 (75)	379 (100)	568 (150)	758 (200)	947 (250)			
Model				Minimu	m Pressure	bar (psi)						
CS*-03-*-50	4,7 (68)	5,0 (73)	5,9 (86)	9,5 (138)	_	_	_	_	—			
CS*-03-*V-50	7,4 (108)	8,4 (122)	10,0 (145)	12,8 (186)	—	—	—	—	—			
C**-06-*-50	4,7 (68)	5,0 (73)	5,9 (86)	9,5 (138)	—	—	—	_	—			
C**-06-*V-50	7,4 (108)	8,4 (122)	10,0 (145)	12,8 (186)	_	_	_	_	_			
C**-10-*-30	—	4,8 (69)	4,9 (71)	5,5 (80)	7,6 (110)	12,0 (174)	—	_	—			
C**-10-*B-30	_	10,1 (146)	10,7 (155)	11,9 (172)	12,6 (182)	13,5 (196)	_	_	_			
CF-16-*-10	—	3,6 (52)	3,9 (56)	4,3 (62)	4,6 (66)	4,7 (68)	4,8 (70)	—	—			
CF-16-*V-10	—	13,2 (192)	14,1 (204)	15,5 (225)	16,8 (244)	17,1 (248)	17,6 (255)	_	—			
CF-24-*-10	—	—	_	15,5 (225)	18,6 (270)	22,1 (320)	31,0 (450)	40,7 (590)	48,3 (700)			
CF-24-*V-10	—		—	51,7 (750)	56,6 (820)	59,3 (860)	61,4 (890)	62,4 (905)	63,1 (915)			

Series CGR-02 Remote Controls

Installation Dimensions

mm (inch)



Mounting Pad

mm (inch)

The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch).

Mounting bolt torque $(^{3}/_{8}-16 \text{ screws})$ is 3,4 Nm (30 lb. ft..). Mounting bolts should be SAE grade 7 or better.



Series C-175 Remote Control/Relief Valves

Model Code



1 Model Series

C – Relief valve

2 Size

175 - 44,45 mm (1.75 in) diameter body

General Information

The C-175 is suitable for applications requiring an adjustable, small capacity, direct action, spring-loaded type pressure relief valve or pressure regulating valve. It can also be applied as a remote control valve for pilot operation of balanced piston type relief valves. The C-175 is designed to be panel mounted.

3 Pressure Range

- **B** 5 to 70 bar (75 to 1000 psi)
- **C** 35 to 140 bar (500 to 2000 psi)
- F 100 to 210 bar (1500 to 3000 psi)

4 Design Number

Subject to change. Installation dimensions same for designs 20 through 29.

Pressure Adjustment

Pressure can be adjusted by loosening a jam nut and turning the pressure adjustment knob. Turning clockwise increases pressure, and turning counterclockwise decreases pressure.

Ratings

The C-175 remote control for relief valves is rated for a maximum pressure of 210 bar (3000 psi) and a maximum flow capacity of 11,3 l/min (3 USgpm).

Graphical Symbol



Series C-175 Remote Control/Relief Valves

Installation Dimensions

mm (inch)







Series CG-03 Relief Valves



3 Valve Size

 $03 - 9,525 \text{ mm} (^{3}/_{8} \text{ in}) \text{ nominal size}$

General Information

Series CG-03 valves utilize balanced piston type construction. They are designed for applications requiring an adjustable pressure relief valve to limit system pressure to a desired maximum.

Pressure Range

The available pressure ranges for this valve are from 5 to 70 bar (75 to 1000 psi), from 35 to 140 bar (500 to 2000 psi), and from 100 to 210 bar (1500 to 3000 psi). Select an appropriate pressure range that will prevent excessively high working pressures from being imposed on the pump and other equipment.

Ratings

The CG-03 is rated for a maximum pressure of 210 bar (3000 psi). Rated capacity is 0 to 30 l/min (0 to 8 USgpm). The following table lists approximate minimum venting pressures for the three available pressure ranges of the CG-03 with and without high vent springs.

Percentage of Maximum Rated Capacity 25% 50% 75% 100% **Pressure Range** Minimum Venting Pressure bar (psi) Model bar (psi) CG-03-B-10 25 27 28 32 5 to 70 CG-03-BV-10 (75 to 1000) 74 75 78 81 CG-03-C-10 25 27 28 32 35 to 140 CG-03-CV-10 (500 to 2000) 74 75 78 81 CG-03-F-10 25 27 28 32 100 to 210 CG-03-FV-10 74 75 78 81 (1500 to 3000)

Pressure Adjustment Pressure is adjusted by loosening a jam

If tank line back pressure exceeds

tank line is additive to the pressure

setting. Contact your Vickers

representative for alternatives.

system pressure by 7 bar (100 psi), a

malfunction may occur. Pressure in the

Tank Connection

nut and turning an adjustment screw or optional handwheel. Turning clockwise increases pressure, and turning counterclockwise decreases pressure.

Graphical Symbols



Series CG-03 Relief Valves

Installation Dimensions

mm (inch)



Mounting Subplates

mm (inch)

When a subplate is not used, a machined pad (shaded area) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch).

If mounting bolts are provided by the customer, they should be SAE grade 7 or better.

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example:

(1) CG-03-B-10 valve (1) CGM-10S-03-10 subplate (1) BKCG03602 bolt kit (assembly number 255602, consisting of four bolts, 1/2-13 x 2.00")

CGM-10S-03-10

(Straight thread connections)



CGMT-03-10

(Pipe thread connections.* All other dimensions same as CGM-10S-03-10.)



*Not recommended

Series C*-03/06/10 Relief/Sequence Valves

CS

1 2



Model Code

C - Relief valve

2 Connections

- S SAE straight thread
- T NPTF thread* (not available in 03 size valve)

*Not recommended

3 High-flow Designation

- H High-flow valve (available in CS models only)
- Blank Omit if not required

4 Valve Size

3

(H)

06 -

4

С

5

(V)

6

Y)

7

- **03** .8750-14 UNF-2B straight thread (0.625 tubing)
- **06** 1.0625-12 UN-2B straight thread (0.750 tubing) or ³/₄" pipe
- **10** 1.6250-12 UN-2B straight thread (1.250 tubing) or 1¹/₄" pipe

5 Pressure Range

- **B** 8,5 to 70 bar (125 to 1000 psi)
- **C** 35 to 140 bar (500 to 2000 psi)
- F 100 to 210 bar (1500 to 3000 psi)

6 High Vent Spring

- Optional high vent spring installed (required in high-flow models)
- Blank Omit if not required

7 Sequence Valve Designation

Y – Configured as sequence valve (not available in 03 size valve) Blank – Omit for relief valve

8 Design Number

50

8

- 5* For 03 and 06 size valves
- 3* For 10 size valve

Subject to change. Installation dimensions same for designs 30 through 39 and for designs 50 through 59.

General Information

The series C*-03/06/10 valve can be ordered as either a pressure relief valve or a sequence valve.

Inlet and outlet pressure connections can be used interchangeably when the valve is mounted in the pressure line. The valve may also be teed off the pressure line with one of the inlet pressure connections plugged. Minimum venting pressure (see curves on page 18) designates the pressure at which the valve operates (regardless of adjustment) when the vent connection is open to tank. This action is sometimes required during a part of a cycle. Use only when indicated by circuit.

Relief Valve Configuration

The C*-03/06/10 is designed for use in applications requiring an adjustable pressure relief or regulating valve to limit the pressure in a hydraulic circuit to a desired maximum.

In addition to conventional relief valve operation, two other functional modes can be used: 1) system pressure can be limited to the valve's relatively low venting pressure by directing flow from the vent connection to tank: 2) system pressure can be remotely controlled by directing flow from the vent connection to a remote control pressure relief valve such as the C-175 or CGR-02.

The pressure setting of the relief valve selected should be approximately 10 to 14 bar (150 to 200 psi) above actual system working pressure. A higher setting could waste power and put unnecessary loads on the pump and other system components.

High-Flow Designation

A high vent spring must be included in high-flow models of the C*-06 and C*-10. The high-flow option is not available for the CS-03.

Tank Connection

Flow from the T port should be piped directly to the tank to minimize back pressure. Any pressure in the tank line is additive to the pressure setting.

If tank line back pressure exceeds system pressure by 7 bar (100 psi), a malfunction may occur. Contact your Vickers representative for alternatives.

Sequence Valve Configuration

Type "Y" (pressure sequence) versions of the C*-03/06/10 valve are designed for applications that require an adjustable pressure operated valve to control the sequence of flow to another branch of a circuit.

Sequence Operation

When pressure at the inlet port exceeds the valve setting, flow from the pressure inlet is directed to the secondary outlet port. The secondary outlet receives full pressure, and the valve acts as a tee in the line. Reverse free flow connections (secondary outlet to primary inlet) are not provided in this design.

Select an appropriate pressure range for the valve so that the pump and other equipment are not subjected to excessively high working pressures.

These sequence valves perform the same hydraulic circuit function as RS-06 and RS-10 sequence valves. The C*-03/06/10 models, however, are capable of functioning at higher flows and faster sequencing with less pressure overshoot.

Pressure Range

The available pressure ranges for this valve are from 8,5 to 70 bar (125 to 1000 psi), from 35 to 140 bar (500 to 2000 psi), and from 100 to 210 bar (1500 to 3000 psi). Select the appropriate pressure range that will prevent excessively high working pressures from being imposed on the pump and other equipment.

Pressure Adjustment

Pressure can be adjusted by loosening a jam nut and turning an adjustment knob. Turning clockwise increases pressure, and turning counterclockwise decreases pressure.

Ratings

The C*-03/06/10 is rated for a maximum pressure of 210 bar (3000 psi). The following table lists pressure ranges and rated flows for the CS-03, C*-06, and C*-10 standard and high-flow models.

	Pressure Range	Rated Flow I/min (USgpm)				
Model Pressure Range bar (psi)		Standard	High-Flow			
CS-03-B*-50	8,5 to 70 (125 to 1000)					
CS-03-C*-50	35 to 140 (500 to 2000)	500 to 2000) 175 (45)				
CS-03-F*-50	10 to 210 (1500 to 3000)					
CS/T-06-B*-50	8,5 to 70 (125 to 1000)					
CS/T-06-C*-50	35 to 140 (500 to 2000)	227 (60)	340 (90)			
CS/T-06-F*-50	100 to 210 (1500 to 3000)					
CS/T-10-B*-30	8,5 to 70 (125 to 1000)					
CS/T-10-C*-30	35 to 140 (500 to 2000)	454 (120)	680 (180)			
CS/T-10-F*-30	100 to 210 (1500 to 3000)					

Graphical Symbols



Series C*-03/06/10 Relief/Sequence Valves

Performance Curves

Nominal Override Characteristics



Vent Pressure Versus Flow



Installation Dimensions

mm (inch)



											L – System Co	nnections
Model	Α	в	С	D	Е	F	G	н	J	к	CS Models	CT Models††
CS-03	143,3	95,5	47,8	39,9	55,6	65,6	32,8	62,0	45,7	53,9	.875-14 UNF-2B thd. (0.625 O.D. tubing)	Not available in 03 size valve
CS-06 CT-06	(5.64)	(3.76)	(1.88)	(1.57)	(2.19)	(2.58)	(1.29)	(2.45)	(1.80)	(2.12)	1.0625-12 UN-2B thd. (0.750 O.D. tubing)	3 / $_{4}$ NPTF thd.††
CS-10 CT-10	157,2 (6.18)	124,0 (4.88)	61,9 (2.44)	41,2 (1.62)	61,9 (2.44)	83,3 (3.28)	41,7 (1.64)	66,5 (2.62)	61,9 (2.44)	69,9 (2.75)	1.6250-12 UN-2B thd. (1.250 O.D. tubing	1 ¹ / ₄ NPTF thd.††

†† Not recommended

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Series CG-06/10 Relief/Sequence Valves

Model Code (F3)	CG - (H) 06 - C (V) (Y) $\downarrow \qquad \qquad$	- 50		
1 Seals	4 Valve Size	7 Sequence Valve Designation		
 F3 – For mineral oil and fire resistant fluids Blank – Omit if not required 	06 - 1.0625-12 UN-2B straight thread (0.750 tubing) or ${}^{3}/{}_{4}$ " pipe 10 - 1.6250-12 UN-2B straight thread (1.250 tubing) or ${}^{1}/{}_{4}$ " pipe	 Y – Configured as sequence valve Blank – Omit for relief valve Besign Number 		
2 Model Series		50 – For 06 size valve		
 C – Relief valve G – Subplate mounted 3 High-flow Designation 	 Fressure Range B - 8,5 to 70 bar (125 to 1000 psi) C - 35 to 140 bar (500 to 2000 psi) F - 100 to 210 bar (1500 to 3000 psi) 	30 – For 10 size valve Subject to change. Installation dimensions same for designs 30 through 39 and for designs 50 through 59.		
 H – High-flow valve (available in relief valves only) 	High Vent Spring			
Blank – Omit if not required (and for sequence valves)	 V – Optional high vent spring installed (required in high-flow models) Blank – Omit if not required 			
General Information The series CG-06/10 valve is designed for manifold or subplate mounting and can be ordered as either a pressure relief valve or a sequence valve.	The pressure setting of the relief valve selected should be approximately 10 to 14 bar (150 to 200 psi) above actual system working pressure. A higher setting could waste power and put	Sequence Valve Configuration Type "Y" (pressure sequence) versions of the CG-06/10 valve are designed for applications that require an adjustable		

Minimum venting pressure (see curves on page 22) designates the pressure at which the valve operates (regardless of adjustment) when the vent connection is open to tank. This action is sometimes required during a part of a cycle. Use only when indicated by circuit.

Relief Valve Configuration

The CG-06/10 is designed for use in applications requiring an adjustable pressure relief or regulating valve to limit the pressure in a hydraulic circuit to a desired maximum.

In addition to conventional relief valve operation, two other functional modes can be used: 1) system pressure can be limited to the valve's relatively low venting pressure by directing flow from the vent connection to tank; 2) system pressure can be remotely controlled by directing flow from the vent connection to a remote control pressure relief valve such as the C-175 or CGR-02.

unnecessary loads on the pump and other system components.

High-Flow Designation

A high vent spring must be included in high-flow models of the CG-06 and CG-10.

Tank Connection

Flow from the T port should be piped directly to the tank to minimize back pressure. Any pressure in the tank line is additive to the pressure setting.

If tank line back pressure exceeds system pressure by 7 bar (100 psi), a malfunction may occur. Contact your Vickers representative for alternatives. applications that require an adjustable pressure operated valve to control the sequence of flow to another branch of a circuit.

Sequence Operation

When pressure at the inlet port exceeds the valve setting, flow from the pressure inlet is directed to the secondary outlet port. The secondary outlet receives full pressure. Reverse free flow connections (secondary outlet to primary inlet) are not provided in this design.

Select an appropriate pressure range for the valve so that the pump and other equipment are not subjected to excessively high working pressures.

These sequence valves perform the same hydraulic circuit function as RG-06 and RG-10 sequence valves. The CG-06/10 models, however, are capable of functioning at higher flows and faster sequencing with less pressure overshoot.

Drain Connection

The drain connection should be piped directly to the tank to minimize back pressure. Any pressure in the drain line is additive to the pressure setting.

Pressure Range

The available pressure ranges for this valve are from 8,5 to 70 bar (125 to 1000 psi), from 35 to 140 bar (500 to 2000 psi), and from 100 to 210 bar (1500 to 3000 psi). Select an appropriate pressure range for the valve so that the pump and other equipment are not subjected to excessively high working pressures.

Pressure Adjustment

Pressure can be adjusted by loosening a jam nut and turning an adjustment knob. Turning clockwise increases pressure, and turning counterclockwise decreases pressure.

Mounting Adapter Plates

Two relief valve mounting adapter plates (see page 26) are available to adapt current design relief valves to the -10 design mounting. The CGAM-06-20 adapts a CG-(H)06- * (V)-5 * valve to a CG-06- * (V)-10 mounting. The CGAM-10-20 adapts a CG-(H)10- * (V)-3 * valve to a CG-06- * (V)-10 mounting. The following bolt kits are used with mounting adapter plates to mount CG-06/10 valves:

Valve	Bolt Kit
CG-(H)06-*(V)-5*	BKCGAM06608
CG-(H)10-*(V)-3*	BKCGAM10609†

† Holds only adapter plate to mounting pad or subplate. Separate bolt kit needed to mount relief valve to adapter plate.

Ratings

The CG-06/10 is rated for a maximum pressure of 210 bar (3000 psi). The following table lists pressure ranges and rated flows for the CG-06 and CG-10 standard and high-flow models.

Medel	Pressure Range	Rated Flow I/min (USgpm)			
Model	bar (psi)		High-Flow		
CG-06-B*-50	8,5 to 70 (125 to 1000)				
CG-06-C*-50	35 to 140 (500 to 2000)	i00 to 2000) 227 (60)			
CG-06-F*-50	100 to 210 (1500 to 3000)				
CG-10-B*-30	8,5 to 70 (125 to 1000)				
CG-10-C*-30	35 to 140 (500 to 2000)	454 (120) 680 (18			
CG-10-F*-30	100 to 210 (1500 to 3000)				



Series CG-06/10 Relief/Sequence Valves

Performance Curves

Nominal Override Characteristics



Vent Pressure Versus Flow



Installation Dimensions

mm (inch)



Model	Α	В	С	D	Е	F	G	н	H ₁	J	К	L	М	Ν
CG-06	71,4 (2.81)	7,9 (0.31)	62,0 (2.44)	53,3 (2.10)	106,4 (4.19)	47,8 (1.88)	107,2 (4.22)	47,8 (1.88)	60,5 (2.38)	42,9 (1.69)	131,1 (5.16)	156,5 (6.16)	100,8 (3.97)	159,5 (6.28)
CG-10	85,9 (2.81)	2,3 (0.31)	81,0 (2.44)	66,8 (2.63)	133,4 (5.25)	55,6 (2.19)	116,1 (4.57)	63,5 (2.50)	N/A	50,8 (2.00)	141,5 (5.57)	164,6 (6.48)	104,7 (4.12)	163,6 (6.44)
Ma dal	•	5	•	-										

Model	0	Р	Q
CG-06	16,6	24,5	35,1
	(0.65)	(0.96)	(1.38)
CG-10	19,8	29,3	46,0
	(0.78)	(1.15)	(1.81)

Series CG-06/10 Relief/Sequence Valves

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example:

(1) CG-06-B-50 valve (1) CGM-06S-20 subplate (1) BKCG06604 bolt kit (consisting of four bolts, $\frac{5}{8}$ -11 x 2.75")

Mounting Subplates

mm (inch)

CGM-06S-20 (for ³/₄" O.D. tubing)

When a subplate is not used, a machined pad (shaded area) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch).

If mounting bolts are provided by the customer, they should be SAE grade 7 or better.

The following bolt kits are used to mount CG-06/10 valves:

Valve	Bolt Kit
CG-(H)06-*(V)-5*	BKCG06604
CG-06-*(V)Y-5*	BKCG06605
CG-(H)10-*(V)-3*	BKCG10616
CG-10-*(V)Y-3*	BKCG10616



CGM-10S-20 (for 1¹/₄" O.D. tubing)

mm (inch)



** Ref. SAE Standard J-514.

Series CGAM-06/10 Adapter Mounting Plates

Model Code



1 Model Series

- **C** Relief valve
- G Subplate mounted
- A Adapter
- M Mounting plate

2 Compatible Valve Size

- $\mathbf{06}-1.0625\text{-}12$ UN-2B straight thread (0.750 tubing) or $^{3}\!/_{4}"$ pipe
- **10** 1.6250-12 UN-2B straight thread (1.250 tubing) or 1¹/₄" pipe

3 Design Number

Subject to change. Installation dimensions same for designs 20 through 29.

General Information

CGAM-06/10 adapter mounting plates are designed for adapting new, improved valves to the subplate or machined mounting pad used by a superseded valve.

Adapter Mounting Plate	Superseded Valve	New Valve		
	CG-06-**-10	CG-06-**-20 and up		
CGAM-06-20	CG5-06**-**-20	CG5-06**-**-30 and up		
	CG-10-**-10	CG-10-**-20 and up		
CGAM-10-20	CG5-10**-**-20	CG5-10**-**-30 and up		

Mounting Bolts

Mounting bolts are not included with adapter plates and must be ordered separately.

Examples:

(1) CGAM-06-20 mounting adapter plate (1) BKCGAM06608 bolt kit (consisting of four bolts, $\frac{5}{8}$ -11 × 3.50")

(1) CGAM-10-20 mounting adapter plate (1) BKCGAM10609 bolt kit (consisting of four bolts, $3/_4$ -10 × 2.50")

Mounting bolts for the CGAM-06-20 hold *both* the relief valve and the adapter plate to a mounting pad or subplate. Mounting bolts for the CGAM-10-20 hold *only* the adapter plate to a mounting pad or subplate. A separate bolt kit is needed to mount the relief valve to the adapter plate.

If mounting bolts are provided by the customer, they should be SAE grade 7 or better.

Installation Dimensions



Series C*5-03/06/10 Pilot Operated Relief Valves



subject to change. Installation dimensions same for designs 100 through 109 and for designs 110 through 119.

General Data

All valves are of the patented Vickers balanced piston type construction. These valves are generally used for applications requiring an electrically controlled adjustable pressure relief or regulating valve to limit the pressure in an oil circuit to the desired maximum.

Pressure Adjustment

Select pressure range so that excessively high working pressures will not be imposed upon pump or other equipment.

Adjustment of pressure is accomplished by loosening jam nut and turning adjusting screw. Clockwise rotation increases pressure; counterclockwise rotation decreases pressure.

Application Guidance High Flow Valve ("H" Model)

"H" series valves require use of a high vent spring (C*5-(H)06/10**-*<u>V</u>-**-*-1**).

Typical Spool Shift Time

Note

Any sliding spool valve, if held shifted under pressure for long periods of time, may stick and not spring return due to fluid residue formation and, therefore, should be cycled periodically to prevent this from happening. Following is typical spool shift time* for spring offset and spring centered models (rated flow and pressure):

Solenoid Energized	
AC	12 ms
DC	30 ms
Spring Return	
AC (all spools except 2)	22 ms
AC (type 2) and DC (all models)	45 ms
Offset to Offset on	

Spring Centered Models

AC	25 ms
DC	60 ms
Maximum Cycling Rate (all spool positions actuated once/cycle)	
AC	4 Hz
DC	3 H7

* Shift times apply to solenoid pilot valve only.

Installation Data Tank Connection

The tank connection should be piped directly to tank to minimize back pressure. Any back pressure in the tank line is additive to the valve pressure setting. If tank line back pressure exceeds system pressure by 7,0 bar (100 psi), a malfunction may occur. Transient pressure peaks in the tank line must not exceed155 bar (2250 psi).

Note

Surges of oil in a common tank line serving these and other valves can be of sufficient magnitude to cause inadvertent shifting of the pilot spool of the valves. Separate tank lines or a vented manifold with a continuous downward path to tank is necessary.

Mounting

Mounting orientation is unrestricted.

Electrical Information

AC solenoids furnished with this valve are dual frequency types (as shown in the table on page 30). They also resist burn-out, which allows time to find and correct problems before solenoid burn-out occurs.

Solenoids

Solenoids are identified by a letter in the model number. Example: CG5-062C-B-M-W-<u>B</u>-110.

Note

Solenoids are designed to function continuously at $\pm 10\%$ of rated voltage.

Note

On all models, when solenoid "A" is energized, flow is always $P \rightarrow A$. When solenoid "B" is energized, flow is always $P \rightarrow B$. This is in accordance with ANSI-B93.9 standard. Solenoid "A" and "B" are identified on diagram on top of valve. This orientation is reversed for left hand "L" models.

Ratings							
Rated Pressure (Maximum)	210 bar (3000 psi)						
Rated Capacity (Maximum) CS5-03 & C*5-06 C*5-H06 C*5-10 C*5-H10	227 I/min (60 USgpm) 340 I/min (90 USgpm) 454 I/min. (120 USgpm) 680 I/min (180 USgpm)						

Series C*5-03/06/10 Pilot Operated Relief Valves

Solenoid Energizing

Spring centered and spring offset types will be spring positioned unless solenoid is energized continuously.

The conduit connection readily adapts to connector receptacle assemblies on the market.

Electrical Connection Note

1/2 NPT thread for C*5(H)****-M- \underline{W} *-90 models is provided on both ends of the wiring box. the wiring box is a NEMA type 4 enclosure.

Solenoid Indicator Lights

Light is "on" when there is current at the coil. Lights are available for most AC and DC voltages.

	Lead wire	Class "H" on both AC and
insulation DC solenoid lead wires	insulation	DC solenoid lead wires

Wiring

The electrical connections to the valve are made in the electrical wiring housing. Two lead wires for each solenoid, approximately 153,0mm (6.00 in.) long, with M3 (No. 6) size terminals are provided for customer connection. A ground terminal is also provided.

Seals

Threaded Valves:

All seals used in the threaded valves are fluorocarbon as standard and are suitable for use with phosphate ester type fluids or its blends, water glycol, water-in-oil emulsions, and petroleum oil.

Subplate Mounted Valves:

Standard models are furnished with Buna-N seals for the mounting surface and may be used with water glycol, water-in-oil emulsions, and petroleum oil. Internal seals are fluorocarbon. The use of phosphate ester or its blends requires an F3 model. All seals of the F3 models are fluorocarbon, including the mounting surface seals.

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example:

(1) CG5-062C-F-M-W- * -110 valve (1) CGM-06S-20 subplate (1) BKCG06604 bolt kit (consisting of four bolts, $\frac{5}{8}$ -11 x 2.75")

CGM-06S-20 and CGM-10S-20 subplate installation dimensions are shown in CG-06/10 section. When a subplate is not used, a machined pad (as indicated by subplate shaded area on pages 24 and 25) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch). Mounting bolts provided by the customer should be SAE grade 7 or better.

Solenoid Voltage Rating	Identification Letter	Inrush amps (R.M.S.)*	Holding amps	Holding watts	Resistance ohms @20°C	Inductance mH	
115/120V AC 60 Hz	P	0.0	0.54	04	00.5	405	
110V AC 50 Hz	В	2.0	0.64	31	33.5	185	
230/240V AC 60 Hz	2	4.0	0.27		4.40	70.4	
220V AC 50 Hz	D	1.0	0.32	31	140	731	
24V AC 60 Hz		7.8	2.45	27	1.00		
24V AC 50 Hz	N	8.4	3.15	35	1.60	57	
115/120V AC 60 Hz	В9	4.5	0.31	17	55.0	005	
110V AC 50 Hz	(Low Watt)	1.5	0.37	21	55.0	285	
110V AC 60 Hz	-	1.9	0.66	27	00.4	450	
110V AC 50 Hz	T -	2.1	0.85	35	23.1	150	
6V DC	F		6.8	41	0.88	4.07	
12V DC	G		3.5	41	3.45	16.3	
24V DC	Н		1.7	41	13.9	64.6	
32V DC	DK		1.3	41	24.7	114	
48V DC	J		0.87	41	55.3	258	

* Maximum peak inrush amps approximately 1.4 x R.M.S value shown

Graphical Symbols

Model C*5-(H)**0C (DG4V-3-0C Pilot)



When solenoid "A" is energized, control is at connection "A". When solenoid "B" is energized, control is at connection "B". When both solenoids are de-energized, valve is vented.

Model C*5-(H)**0A (DG4V-3-0BL Pilot)



When solenoid "A" is energized, control is by integral adjustment. When solenoid "A" is de-energized, valve is vented.

Model C*5-(H)**2A (DG4V-3-2BL Pilot)



When solenoid "A" is energized, control is at connection "A". When solenoid "A" is de-energized, control is by integral adjustment.

Model C*5-(H)**2C (DG4V-3-2C Pilot)



When solenoid "A" is energized, control is at connection "A". When solenoid "B" is energized, control is at connection "B". When both solenoids are de-energized, control is by integral adjustment.

Model C*5-(H)**1A (DG4V-3-2AL Pilot)



When solenoid "A" is energized, control is at connection "A". When solenoid "A" is de-energized, control is at connection "B".

Model C*5-(H)**0F (DG4V-3-0FL Pilot)



When solenoid "A" is energized, valve is vented. When solenoid "A" is de-energized, control is by integral adjustment.

Series C*5-03/06/10 Pilot Operated Relief Valves

Performance Curves

Subplate or Manifold Mounted Models

Nominal Override Characteristics



* Valves supplied with external pilot connections (model designation "0C", "2C", "1A", and "2A") have an integral damping orifice. If these models are vented through their pilot connections, the vent pressures will be approximately 1,7 bar (25 psi) higher than shown.

Threaded Port Models

Nominal Override Characteristics



* Valves supplied with external pilot connections (model designation "0C", "2C", "1A", and "2A") have an integral damping orifice. If these models are vented through their pilot connections, the vent pressures will be approximately 1,7 bar (25 psi) higher than shown.

Series C*5-03/06/10 Pilot Operated Relief Valves

Installation Dimensions

mm (inch)

Subplate or Manifold Mounted Models

Double Solenoid Spring Centered Type CG5-(H) * * * <u>C</u>- * * -M- * - * - 110 Series



Single Solenoid Spring Offset Type CG5-(H) * * * <u>A</u>- * * -M- * - * -110 Series (See page 34 for other details and dimensions)



Model	Α	В	С	D	Е	F	G	н	J	к	L	М	Ν	0
CG5-06	71,4 (2.81)	7,9 (0.31)	62,0 (2.44)	53,3 (2.10)	106,4 (4.19)	47,8 (1.88)	107,2 (4.22)	47,8 (1.88)	42,9 (1.69)	131,1 (5.10)	156,5 (6.16)	,	134,9 (5.31)	16,6 (0.65)
CG5-(H)10	85,9 (3.38)	2,3 (0.09)	81,0 (3.19)	66,8 (2.63)	133,4 (5.25)	55,6 (2.19)	116,1 (4.57)	63,5 (2.50)	50,8 (2.00)	141,5 (5.57)	168,4 (6.63)	- 1	138,9 (5.47)	19,8 (0.78)
Model	Р	Q	R	S	т	U	v	1	w	X	Y (AC)	Y (DC)	Z (AC)	Z (DC)
CG5-06	24,5 (0.96)	35,1 (1.38)	4,0 (0.16)	46,0 (1.81)	143,8) (5.66)	,		·		47,1 9.73)	89,0 (3.50)	98,8 (3.89)	206,4 (8.12)	234,4 (9.22)
CG5-(H)10	29,3 (1.15)	46,0 (1.81)	5,6 (0.22)	48,5 (1.91)	155,7) (6.13)	, -		, -	,	59,1 10.2)	85,0 (3.34)	94,8 (3.73)	54,6 (2.14)	68,5 (2.69)
Model	AA	BB	-											

Model	AA	BB		
CG5-06	11,4 (0.45)	84,8 (3.34)		
CG5-(H)10	17,0 (0.67)	91,2 (3.59)		

Series C*5-03/06/10 Pilot Operated Relief Valves

Threaded Port Models mm (inch)

Double Solenoid Spring Centered Type CS/T5-(H) * * * <u>C</u>- * * -M- * - * - 100 Series




Woder	A	D	C	U	–	Г	G	п			,	
CS/T5-03	65,0	32,5	229,9	213,4	113,8	39,6	55,6	53,8	CS5-03:	.8750-14 UNF	-2B thd. for 0.6	25 O.D. tubing
	(2.56)	(1.28)	(9.05)	(8.40)	(4.48)	(1.56)	(2.19)	(2.12)				
									CS5-(H)06:	.062-12 UN-2	B thd. for 0.75	0 O.D. tubing
	83,3	41,7	240,9	224,2	118,6	41,1	62,0	69,9	CS5-(H)10:	1.6250-12 UN	-2B thd. for 1.2	50 O.D. tubing
CS/T5-(H)06/10	(3.28)	(1.64)	(9.48)	(8.83)	(4.67)	(1.62)	(2.44)	(2.75)	CT5-06:	³ / ₄ " NPTF thd	.=	
									CTS-10:	1 ¹ / ₄ " NPTF th	d.■	
Model	l	К	L		М	Ν		Р	Q	R	S	т
0075.00	19	95,5	76,2		62,0	45,7		4,0	47,8	46,0	95,5	144,5
CS/T5-03	(7.	.70)	(3.00)	(1	2.44)	(1.80)	(0.16)	(1.88)	(1.81)	(3.76)	(5.69)
	20	6,5	81,0		66,5	62,0		5,59	62,0	48,5	124,0	155,5
CS/T5-(H)06/10) (8.	.13)	(3.19)	(2	2.62)	(2.44)	(0.22)	(2.44)	(1.91)	(4.88)	(6.12)

Not recommended

Series C*19-06/10 Air Operated Relief Valves



General Data

C*19-06/10 valves are of balanced piston type construction. These valves are generally used for applications requiring an air controlled adjustable pressure relief or regulating valve to limit the pressure in an oil circuit to the desired maximum. Pressure Adjustment

Select a pressure range such that excessively high working pressures will not be imposed upon the pump or other equipment.

Adjustment of pressure is accomplished by loosening jam nut and turning adjusting screw. Clockwise rotation increases pressure; counterclockwise rotation decreases pressure.

Application Guidance High Flow Valve ("H" Model)

The "H" series valves require the use of a high vent spring $(C^{19-(H)}06/10^{**-*}\Psi^{-**-*-1^{**}})$.

38

Installation Data Tank Connection

The tank connection should be piped directly to tank to minimize back pressure. Any back pressure in the tank line is additive to the valve pressure setting. If tank line back pressure exceeds system pressure by 7 bar (100 psi), a malfunction may occur. Transient pressure peaks in the tank line must not exceed 155 bar (2250 psi).

Note

Surges of oil in a common tank line serving these and other valves can be of sufficient magnitude to cause inadvertent shifting of the pilot spool of the valves. Separate tank lines or a vented manifold with a continuous downward path to tank is necessary.

Mounting

Mounting orientation is unrestricted.

Seals Threaded Valves:

All seals used in the threaded valves are fluorocarbon as standard and are suitable for use with phosphate ester type fluids or its blends, water glycol, water-in-oil emulsions, and petroleum oil.

Subplate Mounted Valves:

Standard models are furnished with Buna-N seals for the mounting surface and may be used with water glycol, water-in-oil emulsions, and petroleum oil. Internal seals are fluorocarbon. the use of phosphate ester or its blends requires an F3 model. All seals of the F3 models are fluorocarbon, including the mounting surface seals.

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example:

(1) CG19-062C-F-10* valve (1) CGM-06S-20 subplate (1) BKCG06604 bolt kit (consisting of four bolts, $\frac{5}{8}$ -11 x 2.75")

CGM-06S-20 and CGM-10S-20 subplate installation dimensions are shown in CG-06/10 section. When a subplate is not used, a machined pad (as indicated by subplate shaded area on pages 24 and 25) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch). Mounting bolts provided by the customer should be SAE grade 7 or better.

Graphical Symbols

See page 46 for C*19-06/10 graphical symbols.

Ratings	
Rated Pressure (Maximum)	210 bar (3000 psi)
Rated Capacity (Maximum) CG/T19-06 CG/T19-H06 CG/T19-10 CG/T19-H10	227 I/min (60 USgpm) 340 I/min (90 USgpm) 454 I/min. (120 USgpm) 680 I/min (180 USgpm)
Maximum Air Pilot Pressure	10 bar (150 psi)
Minimum Air Pilot Pressure	1,0 bar (15.0 psi)

Series C*19-06/10 Air Operated Relief Valves

Performance Curves

Subplate or Manifold Mounted Models

Nominal Override Characteristics



* Valves supplied with external pilot connections (model designation "0C", "2C", "1A", and "2A") have an integral damping orifice. If these models are vented through their pilot connections, the vent pressures will be approximately 1,7 bar (25 psi) higher than shown.

Threaded Port Models

Nominal Override Characteristics



* Valves supplied with external pilot connections (model designation "0C", "2C", "1A", and "2A") have an integral damping orifice. If these models are vented through their pilot connections, the vent pressures will be approximately 1,7 bar (25 psi) higher than shown.

Series C*19-06/10 Air Operated Relief Valves

Installation Dimensions

mm (inch)

Subplate or Manifold Mounted Models

Double Operator Spring Centered Type CG19-(H) * * * <u>C</u>- * * - * - * - 100 Series





Model	Α	В	С	D	Е	F	G	н	J	к	L	М
CG19-06	71,4	7,9	62,0	53,3	106,4	47,8	107,2	63,5	50,8	129,5	156,5	100,8
	(2.81)	(0.31)	(2.44)	(2.10)	(4.19)	(1.88)	(4.22)	(2.50)	(2.00)	(5.10)	(6.16)	(3.97)
CG19-(H)10	85,9	2,3	81,0	66,8	133,4	55,6	116,1	63,5	50,8	141,5	164,6	104,7
	(3.38)	(0.09)	(3.19)	(1.69)	(8.59)	(7.59)	(4.57)	(2.50)	(2.00)	(5.57)	(0.22)	(1.81)
Model	N	0	Р	Q	R	S	т	U	V	w	Х	Y
CG19-06	159,5	16,6	24,5	35,1	38,9	4,0	46,0	143,8	180,8	206,2	85,1	153,4
	(6.28)	(0.65)	(0.96)	(1.38)	(1.53)	(0.16)	(1.81)	(5.66)	(7.12)	(8.12)	(3.35)	(6.04)
CG19-(H)10	163,6	19,8	29,3	46,0	42,9	4,0	48,5	155,7	192,8	218,2	85,0	159,0
	(1.91)	(0.78)	(1.15)	(1.81)	(1.69)	(0.16)	(1.91)	(6.13)	(7.59)	(8.59)	(3.35)	(6.26)

Series C*19-06/10 Air Operated Relief Valves

Threaded Port Models mm (inch)

Double Operator Spring Centered Type CT19- * * * <u>C</u>- * * -M- * - * - 100 Series



Single Operator Spring Offset Type CT19- * * * <u>A</u>- * * -M- * - * -100 Series

(See page 44 for other details and dimensions)



Air operated pilot valve with cover assembly can be rotated to 3 positions 90° apart





Manual Override Actuator (for single operator models) Typical Model CT19-062AP * - 100

Model	Α	В	С	D	E	F	G		Н	J
CT19-06	65,0 (2.56)	32,5 (1.28)	194,3 (7.65)	113,3 (4.46)	39,6 (1.56)	55,6 (2.19)	53,8 (2.12)	³ / ₄ "	NPTF thd.■	76,2 (3.00)
CT19-(H)10	83,3 (3.28)	41,7 (1.64)	205,3 (8.08)	118,1 (4.65)	41,1 (1.62)	62,0 (2.44)	69,9 (2.75)	1 ¹ / ₄ "	NPTF thd.■	81,0 (3.19)
Model	к	L	м	N	Р	Q		R	S	т
CT19-06	62,0 (2.44)	45,7 (1.80)	4,0 (0.16)	47,8 (1.88)	46,0 (1.81)	95, (3.7		79,4 (3.12)	144,5 (5.69)	106,0 (4.17)
CT19-(H)10	66,5 (2.62)	62,0 (2.44)	5,59 (0.22)	62,0 (2.44)	48,5 (1.91)	124 (4.8	,	77,7 (3.06)	155,5 (6.12)	108,0 (4.25)

Not recommended

Series C*19-06/10 Air Operated Relief Valves

Graphical Symbols

Model C*19-(H)**0C (DG18V-3-0C Pilot)



When operator "A" is pressurized, control is at connection "A". When operator "B" is pressurized, control is at connection "B". When both operators are de-pressurized, valve is vented.

Model C*19-(H)**0A (DG18V-3-0BL Pilot)



When operator "A" is pressurized, control is by integral adjustment. When operator "A" is de-pressurized, valve is vented.

Model C*19-(H)**2A (DG18V-3-2BL Pilot)



When operator "A" is pressurized, control is at connection "A". When operator "A" is de-pressurized, control is by integral adjustment.

Model C*19-(H)**2C (DG18V-3-2C Pilot)



When operator "A" is pressurized, control is at connection "A". When operator "B" is pressurized, control is at connection "B". When both operators are de-pressurized, control is by integral adjustment.

Model C*19-(H)**1A (DG18V-3-2AL Pilot)



When operator "A" is pressurized, control is at connection "A". When operator "A" is de-pressurized, control is at connection "B".

Model C*19-(H)**0F (DG18V-3-0FL Pilot)



When operator "A" is pressurized, valve is vented. When operator "A" is de-pressurized, control is by integral adjustment.

Series C*-06/10-DG Bi/Tri-Pressure Relief Valves



General Data

The tri-pressure relief valve is a pressure control unit which can be used to electrically select any one of three preset pressures, or two pressures and vent. The bi-pressure relief valve can be used to electrically select either of two preset pressures, or one pressure and vent.

The main stage is a balanced piston type relief valve, and the intermediate stages are of the poppet spring type. The pilot stage uses a standard DG4S4-01 (NFPA-D05) valve (see Vickers publication 671 for more details).

Pressure Adjustment

Any head in the intermediate stage can contain a B, C, or F spring. The pressure ranges of these springs are shown in the following table.

Spring	Pressure Range bar (psi)
В	8,5 to 70 (125 to 1000)
С	35 to140 (500 to 2000)
F	100 to 210 (1500 to 3000)

The minimum pressure as indicated for the "B" spring is a function of flow and is shown on the corresponding Nominal Override Characteristics curves.

If there is an "E" in the model code, the corresponding control head contains no spring. When that head is put into operation, the system is vented. The vent pressure is shown on the Vent Pressure vs. Flow curves.

Pressure for each head can be adjusted by loosening a jam nut and turning an adjustment screw. Turning clockwise increases pressure, and turning counterclockwise decreases pressure.

Application Guidance High Flow Valve ("H" Model)

"H" series valves require the use of a high vent spring (CS-H06-BCV-DG or CG-H10-FCBV-DG).

Installation Data **Tank Connection**

The tank connection should be piped directly to tank to minimize back pressure. Any back pressure in the tank line is additive to the valve pressure setting. If tank line back pressure exceeds system pressure by 7 bar (100 psi), a malfunction may occur.

Mounting

Inlet and outlet pressure connections (on straight or NPTF thread models) may be used interchangeably when the valve is mounted in the pressure line, or the valve may be teed off the pressure line with one of the pressure connections plugged. The tank connection should be piped directly to tank to minimize back pressure.

Electrical Information Solenoids

Solenoids on models listed are for 115V AC 60 Hz service. Solenoids for other voltages and frequencies are available. Specify in the model code if service other than 115V AC 60 Hz is desired.

Note

Solenoids are designed to function continuously at $\pm 10\%$ rated voltage.

All solenoid coil wire insulation is Class "F". Standard solenoid coil lead wire has Class "A" insulation. "F3" solenoid coil lead wire is Class "F".

Solenoids "a" and "b" are identified on the unit by a diagram plate on the side of the pilot valve.

Solenoid Energizing

On tri-pressure models (C*-06/10-****-**DG*-8C-*-*-2*), energizing solenoid "a" causes pilot head No. 3 to control the pressure. Energizing solenoid "b" causes pilot head No. 1 to control the pressure. With both solenoids de-energized, pilot head No. 2 will control the pressure.

Solenoids must be kept energized to maintain a desired action.

On bi-pressure models (C*-06/10-***-**DG*-0A-*-*-2*), de-energizing the solenoid causes pilot head No. 1 to control the pressure. Energizing the solenoid causes pilot head No. 3 to control the pressure. The solenoid must be kept energized to maintain the desired action.



WARNING

DG pilot valve must conform to relief valve type being used. If relief valve is tri-pressure, pilot stage must be DG4S4-018C- *-5*. This valve contains type "8" tandem center open center crossover spool. If relief valve is bi-pressure, pilot stage must be DG4S4-010A- *-5*. This valve contains type "0" open center spool. Use of incorrect spools could be hazardous.

Note

Any sliding spool valve, if held shifted under pressure for long periods of time, may stick and not spring return due to fluid residue formation. The valve should be cycled periodically to prevent this.

Spring centered and spring offset pilot valves are spring positioned unless the solenoid is energized continuously.

Additional Information

Eaton publication 671 contains additional information and dimensions on the pilot portion of the C*-06/10-DG, including solenoids and connections, insta-plug connections, and NFPA electrical connectors.

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example: (1) CG-06-BCF-DG-8C-2* valve (1) CGM-06S-20 subplate (1) BKCG06604 bolt kit (consisting of four bolts, $5/_8$ -11 x 2.75") CGM-06S-20 and CGM-10S-20 subplate installation dimensions are shown in CG-06/10 section. When a subplate is not used, a machined pad (as indicated by subplate shaded area on pages 24 and 25) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch). Mounting bolts provided by the customer should be SAE grade 7 or better.

Solenoid Voltage Rating	Inrush amps (R.M.S.)	Holding amps	Holding watts
115V AC 60 Hz	5.1	0.61	
230V AC 60 Hz	2.55	0.32	
460V AC 60 Hz	1.27	0.16	
115V AC 50/60 Hz	50 Hz: 3.25 60 Hz: 4.97	50 Hz: 0.56 60 Hz: 0.59	_
6V DC	—	4.0	24
12V DC	—	2.0	24
24V DC	_	1.0	24

Ratings

Rated Pressure (Maximum)	210 bar (3000 psi)	
Rated Capacity (Maximum)	Standard	" H"
C*-06 and CG/S-H06	227 I/min (60 USgpm)	340 I/min (90 USgpm)
CG-10 and CG-H10	454 I/min (120 USgpm)	680 I/min (180 USgpm)

Graphical Symbols

Tri-pressure Spring Centered Valve, 3-position C*-**-DG-<u>8C</u>-2*



Bi-pressure Spring Offset Valve, 2-position C*-**-DG-<u>0A</u>-2*



Series C*-06/10-DG Bi/Tri-Pressure Relief Valves

Graphical Symbols (continued)

Internal Vent Tri-pressure Models

On internal vent models, one control head is open and is identified by the letter "E" in the model code. Venting can be set so as to be selected by solenoid "a" or solenoid "b". When control head No. 2 is open, venting takes place when both solenoids are de-energized.

Note

Only the tri-pressure models are recommended for internal venting. If a single solenoid pilot valve is required to select one pressure or vent, consider using a C*5-06/10 model (see page 28).

Tri-pressure Spring Centered Valve, 3-position C*-**-<u>E</u>**-DG-8C-2*



Tri-pressure Spring Centered Valve, 3-position C*-**-**<u>E</u>-DG-8C-2*



Tri-pressure Spring Centered Valve, 3-position C*-**-*<u>E</u>*-DG-8C-2*



Performance Curves

Nominal Override Characteristics



Series C*-06/10-DG Bi/Tri-Pressure Relief Valves



Model	Α	В	С	D	E	F	G	н	J	K	L	М	Ν
CG-(H)06-DG	71,4 (2.81)	7,9 (0.31)	62,0 (2.44)	53,3 (2.10)	106,4 (4.19)	47,8 (1.88)	107,2 (4.22)	47,8 (1.88)	42,9 (1.69)	134,1 (5.28)	155,7 (6.13)	96,8 (3.81)	159,5 (6.28)
CG-(H)10-DG	85,9 (2.81)	2,3 (0.31)	81,0 (2.44)	66,8 (2.63)	133,4 (5.25)	55,6 (2.19)	116,1 (4.57)	63,5 (2.50)	50,8 (2.00)	145,5 (5.73)	166,9 (6.57)	103,1 (4.06)	133,9 (5.27)
Model	0	Р	G	2	R	S	т	U	v	v	v	х	Y
CG-(H)06-DG	16,6 (0.65)	24,5 (0.96)		,	35,9 1.53)	55,6 (2.19)	111,3 (4.38)	191,8 (7.55)	225,6 (8.88)		1 -	48,5 (1.91)	39,6 (1.56)
CG-(H)10-DG	19,8 (0.78)	29,3 (1.15)	46) (1.8	,	42,9 1.69)	62,7 (2.47)	125,5 (4.94)	202,9 (7.99)	236,7 (9.32)		7 -	60,5 (2.38)	46,7 (1.84)
	. ,	. ,			,	. ,	. ,	. ,				. ,	

Threaded Port Models

mm (inch)

Bi-pressure CS/T-(H)06-**-***DG*-<u>0A</u>-*-2* and Tri-pressure CS/T-(H)06-***-***DG*-<u>8C</u>-*-2*

Note

- * .7500-16 UNF-2B thread for 0.500 O.D. tubing.
- ** .4375-20 UNF-2B straight thread for 0.250 O.D. tubing.
- † Use 7,92 (0.312) hex key.
- †† Clearance for removal of solenoid coil.







Α
1.0625-12 UN-2B thd. for 0.750 O.D. tubing
³ / ₄ " NPTF thd.■

Not recommended

Series C*-06/10-DG Bi/Tri-Pressure Relief Valves

DC Solenoid Models

mm (inch)

Double Solenoid Spring Centered Tri-pressure C * -(H)06 - * * * - * * * DG-8C-<u>24DC</u>-20



Single Solenoid Spring Offset Bi-pressure C * -(H)06 - * * - * * * DG-0A-<u>24DC</u>-20



Monitor Switch Models mm (inch)

Single Solenoid Spring Offset Bi-pressure (only) with Monitor Switch C * -10- * * -<u>S</u>DG-0A-20

When the solenoid is de-energized, the spool is returned to the offset position.

Internal Monitor Switch

This switch permits electrical interlocking of various hydraulic controlled motions without resorting to external mechanical contrivances. The switch monitors valve spool position and may be wired into the control circuit.

The monitor switch is a plunger type with panel mounting and uses a single pole, double throw contact arrangement. "A" is normally closed, and "B" is normally open.

The housing of the monitor switch does not provide for manual override operation.



Electrical Ratings

Volts	AC amps	DC amps				
28	20	10				
125	20	0.5				
250	20	0.2				
480	20	_				
600	5	_				

Series C*-06/10-DG-M-M Bi/Tri-Pressure Relief Valves

Model Code						
(F3) C G - (H) 10 - F (E) C (V) - DG - 8C (P) - M (S1) (PA5	6) - M - WL - B(9) - P08 - 50				
Seals	9 High Vent Spring	16 Pilot and Adapter				
 F3 – For mineral oil and fire resistant fluids. Mounting face seals of CG model relief and all pilot valves have standard Buna-N seals unless specified as F3. 	 V – Optional high vent spring installed (required in high-flow models) Blank – Omit if not required 	 M – DG4V-3(S) pilot valve with adapter plate* *Refer to catalog GB-C-2015 for pilot and adapter plate mounting information. 				
Blank – Omit for standard models	DG – Solenoid operated, sliding spool,	17 Housing or Coil Type				
2 Valve TypeC – Relief valve	four-way directional valve	(W or WL required for PA3 and PA5 models) U – ISO 4400 (DIN 43650)				
	11 Pilot Spool Function and Spring	connector				
 G – Manifold or subplate mounting S – SAE straight thread T – NPTF thread* 	 Arrangement OA – Spring offset open center spool (bi-pressure models only) 8C – Spring centered tandem center 	 W - ¹/₂" NPT thread wiring housing WL - ¹/₂" NPT thread wiring housing with coil indicator lights 				
*Not recommended	spool with open center crossover (tri-pressure models only)	18 Solenoid Coil Voltage Rating				
 High-flow Designation H – High-flow valve (not available in CT models) Blank – Omit if not required 	WARNING Tandem center spool (8) must be used only with spring centered pilot valve (C). Open center spool (0) must be	 A - 110V AC 50 Hz B - 110V AC 50 Hz/120V AC 60 Hz C - 220V AC 50 Hz D - 220V AC 50 Hz/240V AC 60 Hz G - 12V DC H - 24V DC 				
5 Valve Size 06 - 1.0625-12 UN-2B straight thread (0.750 tubing) or ${}^{3}\!/_{4}$ " pipe 10 - 1.6250-12 UN-2B straight thread (1.250 tubing) or ${}^{1}\!/_{4}$ " pipe (not available in CS or CT models)	 (c): Open control open (c) max be used only with spring offset pilot valve (A). Use of any other spools could be hazardous. 12 Manual Override 	 19 Coil Wattage 9 – Low wattage coil* Blank – Omit if not required * Available only with B, G, and H voltage coils 				
	P – Plain override in both ends of	and only on -40 design models.				
 Head No. 1 Pressure Range B - 8,5 to 70 bar (125 to 1000 psi) C - 35 to 140 bar (500 to 2000 psi) F - 100 to 210 bar (1500 to 3000 psi) E - Vent (tri-pressure models only) 	single solenoid (bi-pressure models only) Blank – Omit if not required I3 Flag Symbol	 Pilot Valve Port Orifices *00 - Solid plug *03 - 0,30 (0.012) *06 - 0,60 (0.024) *08 - 0,80 (0.030) 				
	M – Electrical options and features	* 10 - 1,00 (0.040)				
 F Head No. 2 Pressure Range B - 8,5 to 70 bar (125 to 1000 psi) C - 35 to 140 bar (500 to 2000 psi) F - 100 to 210 bar (1500 to 3000 psi) E - Vent (tri-pressure models only) Plank Omit for bi processor models 	 14 Spool Indicator Switch For spring offset (A) models only. Not available in manual override models. S – Switch unwired S1 – Switch wired normally open S2 – Switch wired normally closed 	*13 – 1,30 (0.050) *15 – 1,50 (0.060) *20 – 2,00 (0.080) *23 – 2,30 (0.090) Blank – Omit if not required * = P, T, A, or B as required				
Blank – Omit for bi-pressure models	Blank – Omit if not required	Image: Design Number				
 B Head No. 3 Pressure Range B - 8,5 to 70 bar (125 to 1000 psi) C - 35 to 140 bar (500 to 2000 psi) F - 100 to 210 bar (1500 to 3000 psi) 	 Electrical Connections PA3 – 3-pin receptacle (single solenoid models only) 	 40 – Model with DG4V-3S standard performance pilot valve 50 – Model with DG4V-3 high performance pilot valve 				

- **E** Vent (tri-pressure models only)
- PA5 5-pin receptacle PB – "Insta-Plug" with male and female connectors
 - Blank Omit if not required

Subject to change. Installation dimensions

same for designs 40 through 49 and for

designs 50 through 59.

General Data

The -40 and -50 design multi-pressure solenoid operated relief valves are the same as the -20 design shown in the previous section, except for the pilot valve. The DG4S4-10 (NFPA-D05) pilot valve used in the -20 design is replaced by a smaller DG4V3 (NFPA-D03) valve. The -40 design uses a DG4V-**3S** (standard performance) pilot valve, and the -50 design uses a DG4V-**3** (high performance) pilot valve.

Pressure relief performance of the -40 and -50 design valves is the same as for the -20 design valve, but pilot pressures as high as 350 bar (5075 psi) are possible with the -40 and -50 designs. The -50 design provide greater pilot flow capability.

The tri-pressure relief valve is a pressure control unit which can be used to electrically select any one of three preset pressures, or two pressures and vent. The bi-pressure relief valve can be used to electrically select either of two preset pressures, or one pressure and vent.

The main stage is a Vickers balanced piston type relief valve, and the intermediate stages are of the poppet spring type. As explained above, the pilot stage uses either a standard DG4V3S or high performance DG4V3 valve (see Vickers publication GB-C-2015B for more details).

Pressure Adjustment

Any head in the intermediate stage can contain a B, C, or F spring. The pressure ranges of these springs are shown in the following table.

Spring	Pressure Range bar (psi)
В	8,5 to 70 (125 to 1000)
С	35 to140 (500 to 2000)
F	100 to 210 (1500 to 3000)

The minimum pressure as indicated for the "B" spring is a function of flow and is shown on the corresponding Nominal Override Characteristics curves.

If there is an "E" in the model code, the corresponding control head contains no spring. When that head is put into operation, the system is vented. The vent pressure is shown on the Vent Pressure vs. Flow curves. Pressure for each head can be adjusted by loosening a jam nut and turning an adjustment screw. Turning clockwise increases pressure, and turning counterclockwise decreases pressure.

Electrical Information Solenoids

Solenoids "a" and "b" are identified on the unit by a diagram plate on the side of the pilot valve.

Solenoid Energizing

On tri-pressure models (C*-06/10-****-**DG*-**8C**-*-M-M-**-40/50), energizing solenoid "a" causes pilot head No. 3 to control the pressure. Energizing solenoid "b" causes pilot head No. 1 to control the pressure. With both solenoids de-energized, pilot head No. 2 will control the pressure. Solenoids must be kept energized to maintain a desired action.

On bi-pressure models (C*-06/10-***-**DG*-<u>**0A**</u>-*-M-M-**-40/50), de-energizing the solenoid causes pilot head No. 1 to control the pressure. Energizing the solenoid causes pilot head No. 3 to control the pressure. The solenoid must be kept energized to maintain the desired action.

WARNING

DG pilot valve must conform to relief valve type being used. If relief valve is tri-pressure, pilot stage must be DG4V-3(S)-<u>8C</u>. This valve contains type "8" tandem center open center crossover spool. If relief valve is bi-pressure, pilot stage must be DG4V-3(S)-<u>0A</u>. This valve contains type "0" open center spool. Use of incorrect spools could be hazardous.

Note

Any sliding spool valve, if held shifted under pressure for long periods of time, may stick and not spring return due to fluid residue formation. The valve should be cycled periodically to prevent this. Spring centered and spring offset pilot valves are spring positioned unless the solenoid is energized continuously.

Application Guidance High Flow Valve ("H" Model)

"H" series valves require the use of a high vent spring (CS-H06-BC<u>V</u>-DG or CG-H10-FCB<u>V</u>-DG).

Installation Data Tank Connection

The tank connection should be piped directly to tank to minimize back pressure. Any back pressure in the tank line is additive to the valve pressure setting. If tank line back pressure exceeds system pressure by 7 bar (100 psi), a malfunction may occur.

Mounting

Inlet and outlet pressure connections (on straight or NPTF thread models) may be used interchangeably when the valve is mounted in the pressure line, or the valve may be teed off the pressure line with one of the pressure connections plugged. The tank connection should be piped directly to tank to minimize back pressure.

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example:

(1) CG-06-BCF-DG-8C-M-M-**-40 valve

(1) CGM-06S-20 subplate

(1) BKCG06604 bolt kit (consisting of four bolts, $\frac{5}{8}$ -11 x 2.75")

CGM-06S-20 and CGM-10S-20 subplate installation dimensions are shown in CG-06/10 section. When a subplate is not used, a machined pad (as indicated by subplate shaded area on pages 24 and 25) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch). Mounting bolts provided by the customer should be SAE grade 7 or better.

Ratings

Rated Pressure (Maximum)) 210 bar (3000 psi)			
Rated Pressure (Maximum)	Standard	"H"		
C*-06 and CG/S-H06	227 L/min (60 USgpm)	340 L/min (90 USgpm)		
CG-10 and CG-H10	454 L/min (120 USgpm)	680 L/min (180 USgpm)		

Internal Vent Tri-pressure Models

On internal vent models, one control head is open and is identified by the letter "E" in the model code. Venting can be set so as to be selected by solenoid "a" or solenoid "b". When control head No. 2 is open, venting takes place when both solenoids are de-energized.

Note

Only the tri-pressure models are recommended for internal venting. If a single solenoid pilot valve is required to select one pressure or vent, consider using a C*5-06/10 model (see page 28).

Graphical Symbols

Tri-pressure Spring Centered Valve, 3-position C*-**-DG-<u>8C</u>-M-M-**-40/50



Tri-pressure Spring Centered Valve, 3-position C*-**-<u>E</u>**-DG-8C-M-M-**-40/50



Tri-pressure Spring Centered Valve, 3-position C*-**-**<u>E</u>-DG-8C-M-M-**-40/50







Tri-pressure Spring Centered Valve, 3-position C*-**-*<u>E</u>*-DG-8C-M-M-**-40/50



Series C*-06/10-DG-M-M Bi/Tri-Pressure Relief Valves

Performance Curves

Nominal Override Characteristics



Installation Dimensions

mm (inch)

Subplate or Manifold Mounted Models Bi-pressure CG-(H)**_**DG-<u>0A</u>-M-M-**-*-40/50 and Tri-pressure CG-(H)**_***DG-<u>8C</u>-M-M-**-*-40/50 Note

- * See mounting subplates (page 24) for locating dimensions.
- ** Use 7,92 (0.312) hex key.
- † Clearance for removal of solenoid coil.
- ††.4375-20 UNF-2B straight thread for 0.250





Model	Α	В	С	D	E	F	G	н	J	К	L	М	Ν
CG-(H)06-DG	71,4	7,9	62,0	53,3	106,4	47,8	107,2	47,8	42,9	131,1	156,5	100,8	159,5
	(2.81)	(0.31)	(2.44)	(2.10)	(4.19)	(1.88)	(4.22)	(1.88)	(1.69)	(5.16)	(6.16)	(3.97)	(6.28)
CG-(H)10-DG	85,9	2,3	81,0	66,8	133,4	55,6	116,1	63,5	50,8	141,5	164,6	104,7	163,6
	(3.38)	(0.31)	(2.44)	(2.63)	(5.25)	(2.19)	(4.57)	(2.50)	(2.00)	(5.57)	(6.48)	(4.12)	(6.44)
	_	-					_	_		-			
Model	0	Р	Q	R	S	т	U	v	w	Х	Y	Z	AA
CG-(H)06-DG	16,6	24,5	35,1	35,9	55,6	111,3	184,9	209,8	235,7	253,5	275,6	48,5	39,6
	(1.38)	(0.96)	(1.38)	(1.53)	(2.19)	(4.38)	(7.28)	(8.26)	(9.28)	(9.98)	(10.85)	(1.91)	(1.56)
CG-(H)10-DG	19,8	29,3	46,0	42,9	62,7	125,5	196,1	221,0	246,9	264,4	286,8	60,5	46,7
	(0.78)	(1.15)	(1.81)	(1.69)	(2.47)	(4.94)	(7.72)	(8.70)	(9.72)	(10.41)	(11.29)	(2.38)	(1.84)

Series C*-06/10-DG-M-M Bi/Tri-Pressure Relief Valves

Threaded Port Models

mm (inch)

Bi-pressure

CS/T-(H)06-**DG-<u>0A</u>-M-M-**-*-40/50 and Tri-pressure CS/T-(H)06-***DG-<u>8C</u>-M-M-**-*-40/50

Note

- * .7500-16 UNF-2B thread for 0.500 O.D. tubing.
- ** .4375-20 UNF-2B straight thread for 0.250 O.D. tubing.

† Use 7,92 (0.312) hex key.

††Clearance for removal of solenoid coil.







Model	Α		
CS-(H)06-DG	1.0625-12 UN-2B thd. for 0.750 O.D. tubing		
CT-(H)06-DG	³ / ₄ " NPTF thd.■		

Not recommended

Application Data

Weights

The following table lists the approximate weight of each valve in the catalog:

Valve	Weight
	kg (lbs)
CGR-02	1,4 (3)
C-175	1,8 (4)
CG-03	3,2 (7)
CS/T-03/06	2,7 (6)
CG-06	5,0 (11)
CG-10	8,6 (19)
CG5-06	8,4 (18.5)
CG5-10	11,1 (24.5)
CS/T-03/06	6,1 (13.5)
CS/T-10	8,6 (19)
CG19-(H)06	7,8 (17.2)
CG19-(H)10	10,5 (23.2)
CT19-06	4,8 (12.9)
CT19-10	7,3 (18.4)
CG-(H)06-DG	11,8 (26)
CG-(H)10-DG	18,1 (40)
CS/T-(H)06-DG	10,0 (22)
CG-(H)06-DG-M-M	11,3 (25)
CG-(H)10-DG-M-M	17,7 (39)
CS/T-(H)06-DG-M-M	10,0 (22)

The following table lists the approximate weight of each subplate in the catalog:

	Weight
Subplate	kg (lbs)
CGM-10S-03-10	1,6 (3.5)
CGMT-03-10	1,6 (3.5)
CGM-06S-20	3,4 (7.5)
CGM-10S-20	6,8 (15.0)

Fluids and Seals

For best results, oil viscosity should range between 32 cSt and 49 cSt (150 SUS and 225 SUS) at 38°C (100°F). Maximum operating temperature is 66°C (150°F) for the CGR-02 and 68°C (155°F) for all other models. Water glycol, water-in-oil emulsions, and petroleum oil may be used with non-F3 models, which are furnished with Buna-N seals for the mounting surface and fluorocarbon seals internally. Add F3 prefix when phosphate ester type fluids or blends are to be used. All seals of the F3 models are fluorocarbon, including the mounting surface seals.

Subplates and Bolt Kits

Valves, subplates, and mounting bolts must be ordered separately.

Example:

(1) CG5-062C-F-M-W-*-110 valve

(1) CGM-06S-20 subplate

(1) BKCG06604 bolt kit (consisting of four bolts, $\frac{5}{8}$ -11 x 2.75")

The following table lists the appropriate bolt kit for each subplate mounted valve in the catalog:

Valve	Bolt Kit
CG-03-B-10	BKCG03602
CG-(H)06-*(V)-50	BKCG06604
CG-06-*(V)Y-50	BKCG06605
CG-(H)10-*(V)-30	BKCG10616
CG-10-*(V)Y-30	BKCG10616
CG5-06*-110	BKCG06604
CG5-10*-110	BKCG10616
CG19-06*-100	BKCG06604
CG19-10*-100	BKCG10616
CG-(H)06-DG*-20/40/50	BKCG06604
CG-(H)10-DG*-20/40/50	BKCG10616

When a subplate is not used, a machined pad (as indicated by shaded area on subplate installation dimensions pages) must be provided for mounting. The pad must be flat within 0,013 mm (0.0005 in) and smooth within 1,6 μ m (63 microinch). Mounting bolts provided by the customer should be SAE grade 7 or better.

Fluid Cleanliness

Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials, and additives for protection against wear of components, elevated viscosity, and inclusion of air.

Essential information on the correct methods for treating hydraulic fluid is included in Vickers publication 561 "Vickers Guide to Systemic Contamination Control" available from your local Vickers distributor or by contacting Vickers, Incorporated. Recommendations on filtration and the selection of products to control fluid condition are included in 561.

The recommended fluid cleanliness level is: **19/**17/14

Notes

Notes

Eaton Hydraulics

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